

Annex SL - Differences ISO 9001:2015 / ISO 14001:2015 / ISO 45001:2018

All standards for management systems will follow the Annex SL structure. This means each standard will be ordered the same and have similar main clause titles. Sub-clauses within each main clause will be how each standard is distinguished according to its topic, ie. 'quality', 'environment' or 'OH&S'. Through these sub-clauses each standard is made specific for its topic.

To see how this works, below is a comparison between ISO standards 9001:2015, 14001:2015 and 45001:2018 where the additions or modified wordings are marked in **Red**.

Cls.No. ISO 9001:2015		ISO 14001:2015	ISO 45001:2018
4	Context of the organisation	Context of the organisation	Context of the organisation
4.1	Understanding the organisation and its context	Understanding the organisation and its context	Understanding the organisation and its context
4.2	Understanding the needs and expectations of interested parties	Understanding the needs and expectations of interested parties	Understanding the needs and expectations of interested parties
4.3	Determining the scope of the quality management system	Determining the scope of the Environment management system	Determining the scope of the OH&S management system
4.4	Quality management system and its processes	Environment management system	OH&S management system
5	Leadership	Leadership	Leadership and worker participation
5.1	Leadership and commitment	Leadership and commitment	Leadership and commitment
	5.1.1 General	-	-
	5.1.2 Customer focus	-	-
5.2	Policy	Environmental Policy	OH&S Policy
	5.2.1 Establishing the quality policy	-	-
	5.2.2 Communication quality policy	-	-
5.3	Organisational roles, responsibilities and authorities	Organisational roles, responsibilities and authorities	Organisational roles, responsibilities, accountabilities and authorities
5.4	-	-	Participation & consultation
6	Planning	Planning	Planning
6.1	Actions to address risks and opportunities	Actions to address risks and opportunities	Actions to address risks and opportunities
	-	6.1.1 General	6.1.1 General
	-	6.1.2 Environmental aspects	6.1.2 Hazard identification and assessment of OH&S risks
	-	6.1.3 Compliance obligations	6.1.3 Determination of applicable legal requirements
	-	6.1.4 Planning action	6.1.4 Planning to take action
6.2	Quality objectives and planning to achieve them	Environmental objectives and planning to achieve them	OH&S objectives and planning to achieve them
6.3	Planning of changes	-	-
7	Support	Support	Support
7.1	Resources	Resources	Resources
	7.1.1 General	-	-
	7.1.2 People	-	-
	7.1.3 Infrastructure	-	-
	7.1.4 Environment for the operation of processes	-	-
	7.1.5 Monitoring and measuring	-	-

	resources		
	7.1.6 Organisational knowledge	-	-
7.2	Competence	Competence	Competence
7.3	Awareness	Awareness	Awareness
7.4	Communication	Communication	Information and communication
	-	7.4.1 General	-
	-	7.4.2 Internal communication	-
	-	7.4.3 External communication	-
7.5	Documented information	Documented information	Documented information
	7.5.1 General	7.5.1 General	7.5.1 General
	7.5.2 Creating and updating	7.5.2 Creating and updating	7.5.2 Creating and updating
	7.5.3 Control of documented information	7.5.3 Control of documented information	7.5.3 Control of documented information
8	Operation	Operation	Operation
8.1	Operational planning and control	Operational planning and control	Operational planning and control
	-	-	8.1.1 General
	-	-	8.1.2 Hierarchy of controls
8.2	Requirements for products and services	Emergency preparedness and response	Management of change
	8.2.1 Customer communication	-	-
	8.2.2 Determining of requirements for products and services	-	-
	8.2.3 Review of requirements for products and services	-	-
	8.2.4 Changes to the requirements for products and services	-	-
8.3	design and development of products and services	-	Out sourcing
	8.3.1 General	-	-
	8.3.2 Design and development planning	-	-
	8.3.3 Design and development inputs	-	-
	8.3.4 Design and development controls	-	-
	8.3.5 Design and development outputs	-	-
	8.3.6 Design and development changes	-	-
8.4	Control of externally provided processes, products and services	-	Procurement
	8.4.1 General	-	-
	8.4.2 Type and extent of control	-	-
	8.4.3 Information for external providers	-	-
8.5	Production and service provision	-	Contractors
	8.5.1 Control of production and service provision	-	-
	8.5.2 Identification and traceability	-	-
	8.5.3 Property belonging to customers or external providers	-	-
	8.5.4 Preservation	-	-
	8.5.5 Post-delivery activities	-	-
	8.5.6 Control of changes	-	-

8.6	Release of products and services	-	Emergency preparedness and response
8.7	Control of nonconforming outputs	-	-
9	Performance evaluation	Performance evaluation	Performance evaluation
9.1	Monitoring, measurement, analysis and evaluation	Monitoring, measurement, analysis and evaluation	Monitoring, measurement, analysis and evaluation
	9.1.1 General	9.1.1 General	9.1.1 General
	9.1.2 Customer satisfaction	9.1.2 Evaluation of compliance	9.1.2 Evaluation of compliance with legal requirements and other requirements
	9.1.3 Analysis and evaluation	-	-
9.2	Internal audit	Internal audit	Internal audit
		9.2.1 General	9.2.1 Internal audit objectives
		9.2.2 Internal audit program	9.2.2 Internal audit process
9.3	Management review	Management review	Management review
	9.3.1 General	-	-
	9.3.2 Management review inputs	-	-
	9.3.3 Management review outputs	-	-
10	Improvement	Improvement	Improvement
10.1	General	General	Incident, nonconformity and corrective action
10.2	Nonconformity and corrective action	Nonconformity and corrective action	Continual improvement
	-	-	10.2.1 Continual improvement objectives
	-	-	10.2.1 Continual improvement process
10.3	Continual improvement	Continual improvement	-